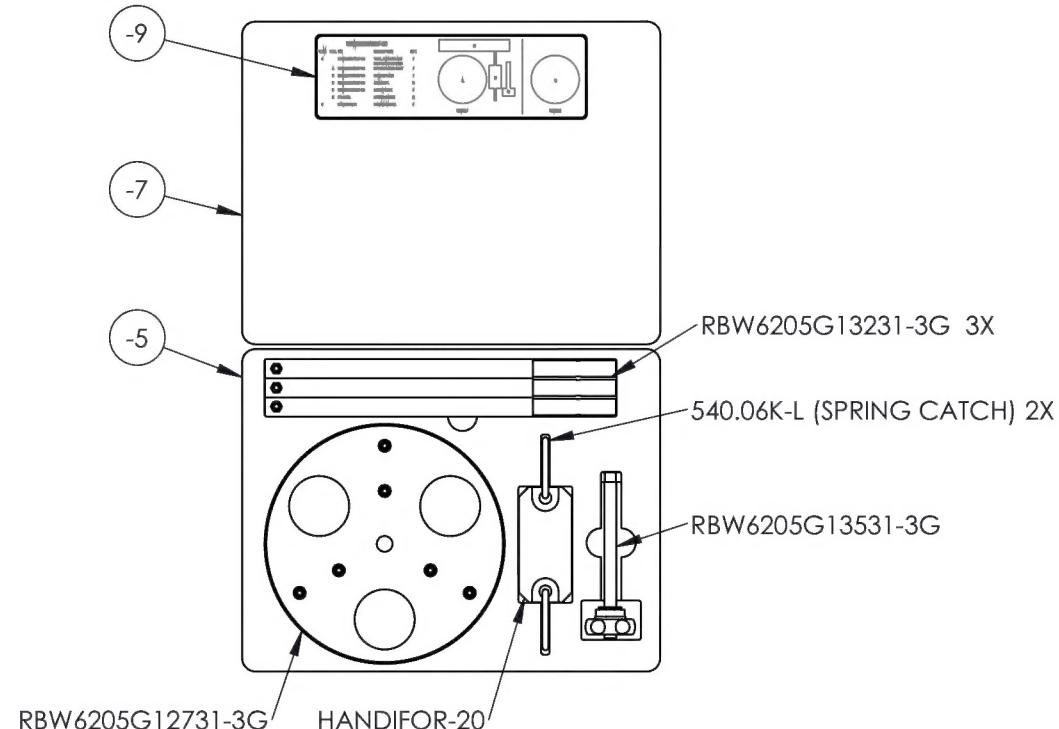
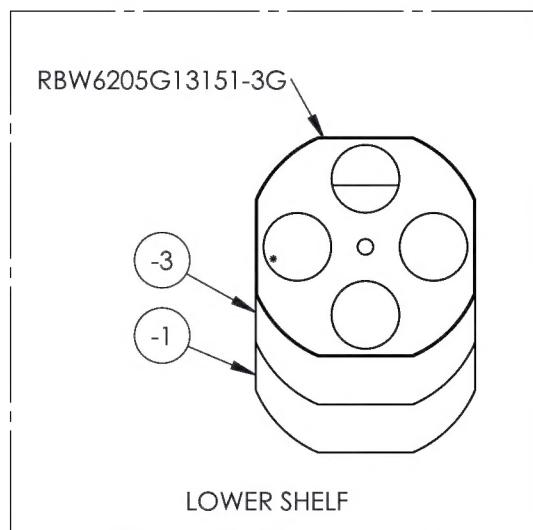


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 & -3 ADDED NOTE. -5 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER. -7 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER, CH'D CUTOUT TO RECESSED POCKET ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCES AND MATERIAL FROM C200 FLAT TO 1780 FLAT BLACK.	6/29/2011	RJC	RW
2	15-0151	-5 CH'D CUTOUT SIZE AND DEPTH FOR -11 & -13, CH'D DIM WAS $\nabla 1.00$ IS $\nabla 1.60$ FOR RBW6205G13231-3G. -7 CH'D FOAM WAS 1780 FLAT, BLACK IS Y20 BLACK, CH'D CUTOUT DEPTH FOR PLACARD WAS .063 IS .13. -9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD.	7/8/2015	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	NOTE: PART OF KIT RBW6205G11231-3G.
				1	UPPER PLATE ASSEMBLY		RBW6205G12731-3G	1	
				1	LOWER PLATE		RBW6205G13151-3G	1	
				3	ARM ASSEMBLY		RBW6205G13231-3G	1	
				1	SCREW ASSEMBLY		RBW6205G13531-3G	1	
B/O	-1	1	SHELF BACKING	COROPLAST	BLACK, 6mm Ø12-7/16 I.R. SPECIALTY			2	
B/O	-3	1	SHELF	Y20 BLACK	Ø12-7/16 X 13/16			3	
B/O	-5	1	BOTTOM FOAM	Y20 BLACK	6-1/8 X 16-3/4 X 21-3/4 I.R. SPECIALTY			4	
B/O	-7	1	LID FOAM	Y20 BLACK	1-3/4 X 16-3/8 X 21-5/16 I.R. SPECIALTY			5	
	-9	1	LOCATION PLACARD	PLASTIC				6	
B/O	-11	1	DYNAMOMETER		HANIFOR-20			1	
B/O	-13	2	SPRING CATCH	S.S.	Ø5/16 CARABINER STYLE (MCMASTER-CARR #3777T12)			1	
B/O	-15	1	CASE	PLASTIC, BLACK	8 X 17 X 22 PELICAN #APP-1600-E			N/S	
B/O	-17	1	DART PLACARD	ALUMINUM	#RB41011			N/S	

DART AEROSPACE

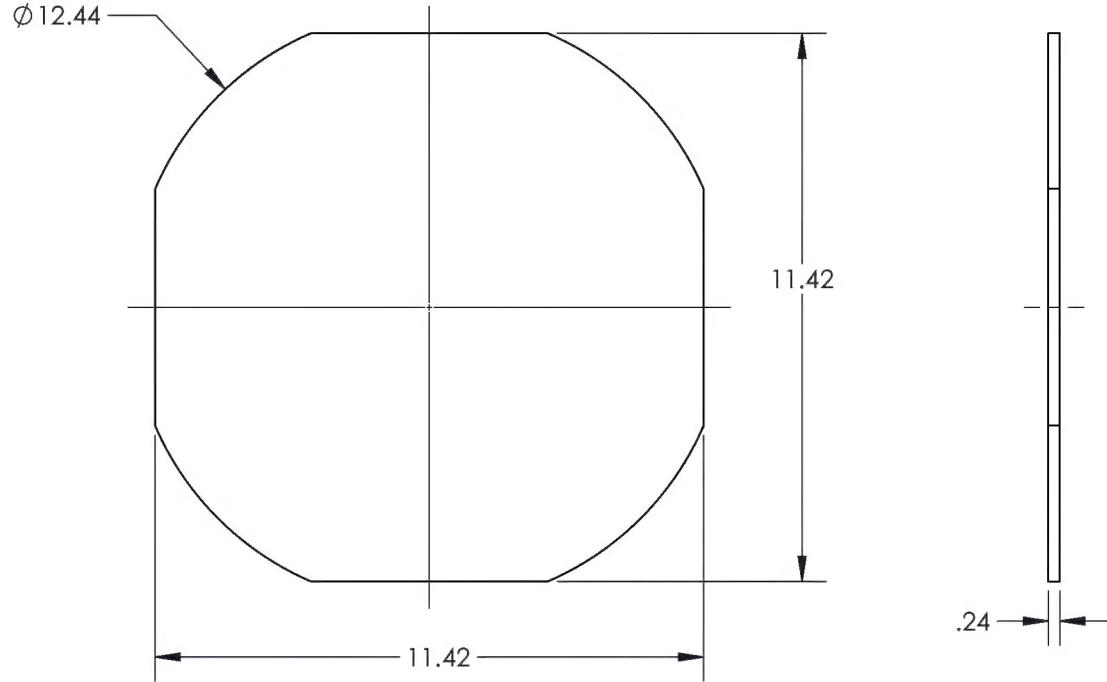
TITLE AW139 SWASHPLATE KIT

DWG NO. RBW6205G13831-3G **REV** 2

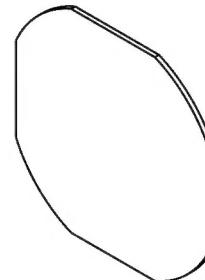
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
AW139	
SCALE	1:10
DATE	1/31/2011
 SHEET 1 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED NOTE.	6/29/2011	RJC	RW



(-1)
SHELF BACKING

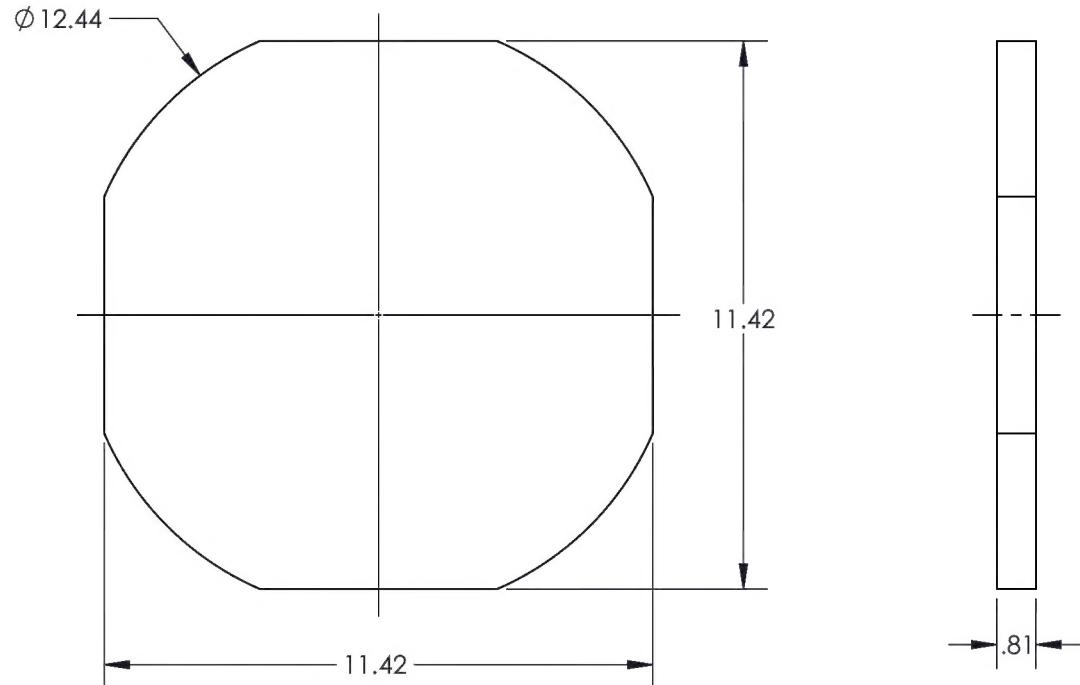


NOTE:
VENDOR TO ATTACH BLACK 6mm COROPLAST
-1 TO -3.

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO.	RBW6205G13831-3G-1
MAT'L	COROPLAST
DRAWN BY:	CLOUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
AW139	
SCALE	1:4
DATE	1/31/2011
SHEET 2 OF 6	

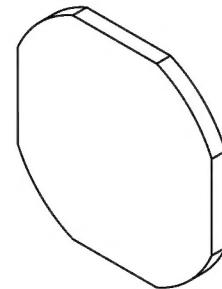
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 ADDED NOTE.	6/29/2011	RJC	RW



(-3)

SHELF

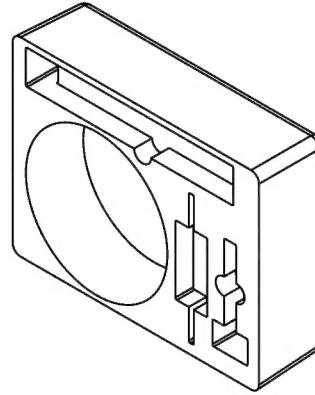
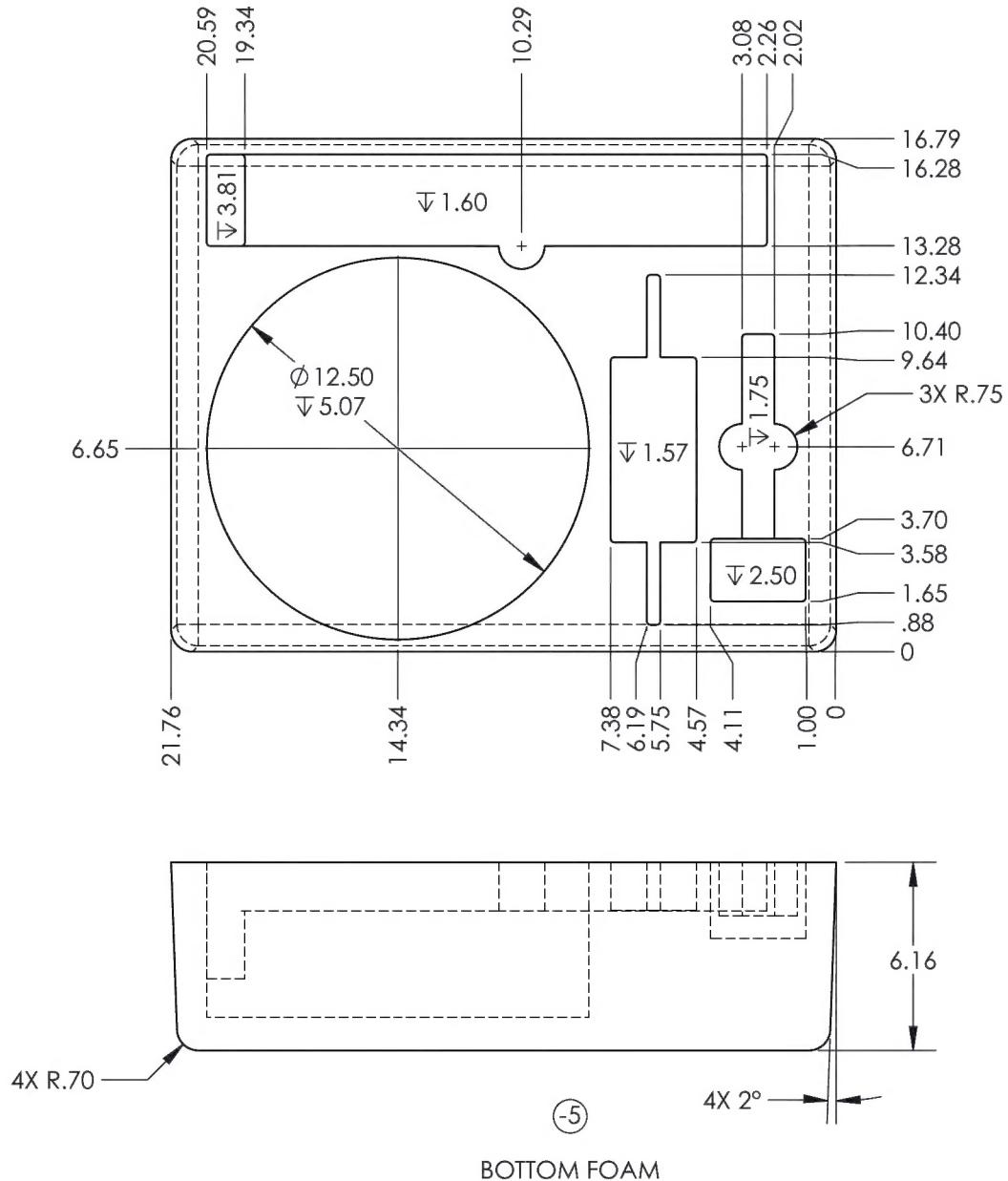


NOTE:
VENDOR TO ATTACH BLACK 6mm COROPLAST
-1 TO -3.

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO.	RBW6205G13831-3G-3
MAT'L	Y20 BLACK
DRAWN BY:	CLOUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
AW139	
SCALE	1:4
DATE	1/31/2011
SHEET 3 OF 6	

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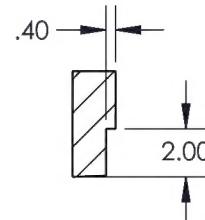
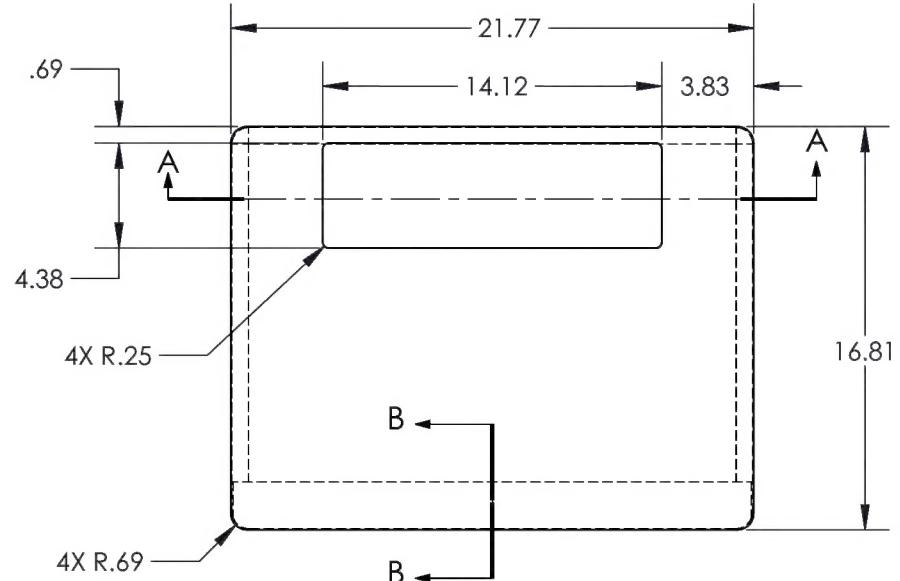
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER.	6/29/2011	RJC	RW
2	15-0151	-5 CH'D CUTOUT SIZE AND DEPTH FOR -11 & -13, CH'D DIM WAS ∇ 1.00 IS ∇ 1.60 FOR RBW6205G13231-3G.	7/8/2015	RJC	JAG



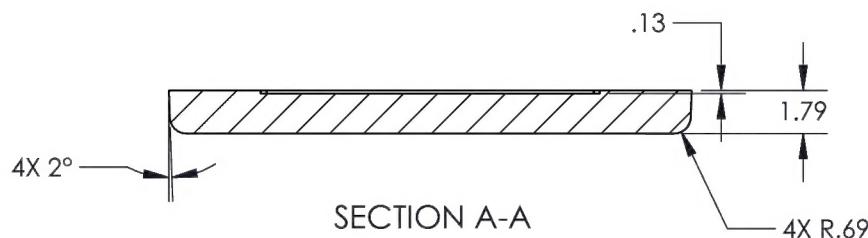
DART AEROSPACE		
TITLE	AW139 SWASHPLATE KIT	
DWG NO.	RBW6205G13831-3G-5	REV 2
MAT'L Y2O BLACK	DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01	ANGLES ± .5°	FINISH
X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139
SCALE	1:6	DATE 1/31/2011
		SHEET 4 OF 6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 CH'D OVERALL DIMENSIONS TO FIT CASE TIGHTER, CH'D CUTOUT TO RECESSED POCKET ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCES AND MATERIAL FROM C200 FLAT TO 1780 FLAT BLACK.	6/29/2011	RJC	RW
2	15-0151	-7 CHD FOAM WAS 1780 FLAT, BLACK IS Y20 BLACK, CH'D CUTOUT DEPTH FOR PLACARD WAS .063 IS .13.	7/8/2015	RJC	JAG



SECTION B-B



SECTION A-A

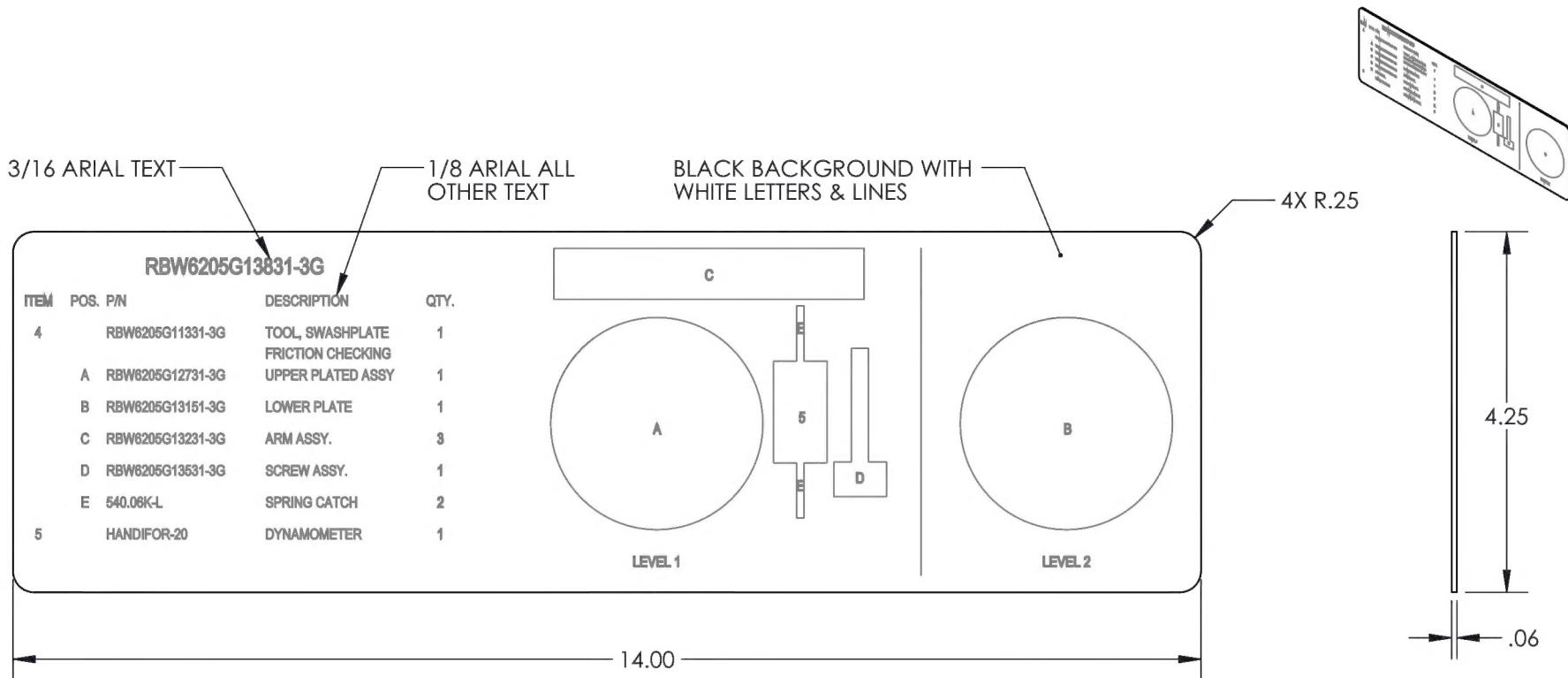
(7)

LID FOAM

DART AEROSPACE	
TITLE	
AW139 SWASHPLATE KIT	
DWG NO.	REV
RBW6205G13831-3G-7	2
MAT'L	DRAWN BY:
Y20 BLACK	CLOUGH
APPROVED	
<i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
AW139	
SCALE	1:6
DATE	1/31/2011
SHEET 5 OF 6	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	15-0151	-9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD.	7/8/2015	RJC	JAG	



NOTE:
USE ADHESIVE TO GLUE -9 ONTO -7 RECESSED
CUTOUT.

